

What does the diag indicator light mean on an industrial switch



Article Overview

The diag (diagnostic) indicator light on an industrial switch signals the operational status or errors, with different colors and blinking patterns indicating normal operation, minor or major faults, or power issues.

General Meaning

The diag LED is used to provide a quick visual indication of the switch's health and operational state. Its behavior can vary depending on the manufacturer, but typically:

- Solid green: The switch is operating normally without alarms (healthy state)
- Flashing green: The switch is performing self-tests, booting, or processing diagnostics
- Amber or red: Indicates a fault, error, or abnormal condition, which may be minor (environmental warning) or major (hardware or configuration failure)
- Blinking patterns: Some switches use specific blink sequences to indicate particular errors, such as I/O faults, memory issues, or communication problems (frequency and number of blinks correspond to error codes)

Manufacturer-Specific Examples

- Siemens S7-1200 PLCs: The CPU uses LEDs to indicate STOP, RUN, ERROR, and MAINT states. A continuous flashing of STOP/RUN, ERROR, and MAINT LEDs signals a fatal CPU error or defect-mode restart, meaning the user program and hardware co...

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Stack light

Stack light in automated production for in-line quality inspection Stack lights (also known as signal tower

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Diagnostic LEDs

On the upper right hand side of the Bus Couplers are two more green LEDs that indicate the supply voltage. The left hand LED

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LED indicator lights show machine status, alert users to problems, and guide safe operation. These signal indicators

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Seeing the STOP light during on-site debugging can be nerve-wracking, as it signifies a serious error. However, there

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Digital and analog I/O modules feature individual channel LEDs to show signal presence. For instance, a lit input LED

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Dashboard warning lights and what they mean | The AA

Check out our simple guide to what each car dashboard warning light means. Find out what dashboard symbols like oil

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Understanding Light Indicators: Types, Colors | HBAN Push Button

Explore what light indicators are, their purpose in devices, common types, color meanings, and practical uses in

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Diagnostic LEDs

Diagnostic LEDs for the fieldbus, the PLC and the K-bus. After switching on, the Bus Coupler immediately checks the connected

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Indicator Light Color Standards

Are there any standards (API, CSA, UL, ISO etc) or recommendations as to what color light(s) should be used to

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Beyond Red & Green: What Your Indicator Lights Really Mean

What does that unfamiliar symbol etched onto the lens even signify? In the fast-paced world of industrial machinery, medical devices,

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Diagnostic LEDs

Bootloader is started and runs without errors (the colors red and yellow light up for one second). TC. TwinCAT status LEDs.

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PLC LED Indicators Explained | PDF | Programmable Logic ...

What are the primary functions of the SF LED light on an S7 CPU, and how do its indicators reflect the operational status of the

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Understanding Device LED Status Indicators

Learn how to identify your device's state based on the LED color patterns. These blue and white status LEDs apply to all our UniFi

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Indicator Lights | Visual Status Signals For Panels | CEF

Indicator Lights Indicator lights provide clear visual signals to show the status of electrical circuits and equipment, making them

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Panel Indicator Lights Guide: Meaning and Function Decoded

Learn what panel indicator lights mean and how they help in industrial and consumer applications for safety and

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switches

I see 2 way switches with indicators online, how are they different from regular two way switches without indicators? What difference

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Network Port Lights Meaning: Troubleshooting Ethernet LEDs

Understand what green, orange, and blinking lights on Ethernet ports indicate. Step-by-step guide to diagnose and troubleshoot

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Diagnostic LEDs

Additional LEDs are module-specific and usually indicate the state of I/O channels. Green LEDs are usually used for

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Switchgear indication illumination colours

Is there a standard for this? I'm trying to find information about any codes or standards regarding illuminated

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Decoding Your Control Panel: A Guide to Industrial LED Indicator Light ...

LED Indicator Light colors on control panels signal machine status, helping operators ensure safety and efficient

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How To Interpret PLC Diagnostic Indicator Lights?

Unravel the mystery of PLC diagnostic indicator lights and gain crucial insights into your system's health and

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What do the LED Indicators on my switch mean? | D-Link UK

The Switch supports LED indicators for Power, Master, Console, RPS, SIO (stacking indicators) and Port LEDs. The following

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Industrial Indicator Lights: What Role Do Indicator Lights Play in ...

The White Industrial Indicator Light Being neutral, this color assumes the meaning defined by the operator. No

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What Is an Indicator Light? Voltage and Color Basics

What Is an Indicator Light? Definition, Voltage Meaning, and Control Panel Signals An indicator light is a panel

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What is a Pilot Light Switch and How Does it Work?

A pilot light switch is an electrical switch that includes a small indicator light. This light illuminates when the circuit is

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Diagnostic LEDs

On the top right of the BX controller there are two green power LEDs. These are provided for diagnostics of the power supply of the

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Understanding LED Indicators on ABB Products: Troubleshooting Guide

These small lights can provide vital information about the status of your equipment, helping users troubleshoot issues quickly. In this

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